



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		816475A21	PARTIAL ENGINE ASSEMBLY	1		
2	22	32802	2 PLUG (.125-27)	4	(Hex Head - Brass)	5
3	22	36382	PLUG (.250-18)	3	(Hex Head - Brass)	5
4	22	32561	PLUG (.250-18)	3	(Socket Head - Steel)	5
5	22	36373	PLUG (.375-18)	1	(Socket Head - Steel)	5
6		42534	PLUG-Special	2	(Oil Galley)	5
7	22	69300	PLUG (1.750)	8	(Expansion)	5
8	19	94140	PLUG-Camshaft	1	(Expansion)	5
9	23	85684	BEARING UNIT (SET)	1		5
10	17	52190	PIN-Dowel	4	(.660 Relaxed OD x .500)	5
11	17	72382	PIN-Dowel	2	(.6206/.6211 x 1.500) (Bell Housin	5
12	17	35312	PIN-Dowel	4	(.250 Diameter) (Timing Cover)	5
13	485	816709	CAMSHAFT	1		5
14		93722T	LIFTER	16		5
15		77531	GEAR AND CHAIN KIT-Timing	1		5
16	10	34505	SCREW	3		5
17	12	848136	WASHER	3		5